

MAY 31 2021

ITEM: 7.14 PFC2021-0631
released
 CITY CLERK'S DEPARTMENT

PFC2021-0631
 Attachment 9

Szabo Commons signage (Confidential)

SIDE ELEVATION

BACK ELEVATION

FLATTENED

ALUMINUM PL

450, 380, 10, 135°, 800, 150, 140, R100, 102, 100, 25, 196, 450, R100, R100, R100, R100, 380, 10, 45 DEG BEND LINE, 800, 589, LASER CUT-OUT TEXT THROUGH SIGN BLADE 45mm TALL, 90 DEG BEND LINE, 150, Ø16, 102, 196, 400, 380, R90, R110, R90, 90, 110, 110, 200, 140, 380

MATERIALS IDENTIFICATION MARKS:

MARK	DESCRIPTION	MATERIAL	QTY
A	HEX ANCHOR ROD	1/2" x 150mm ALLOY	4
B	LASER CUT GUSSET	10 THK	2
C	SIGN BLADE	10 THK PLATE	1
D	TAMPER RESIST	60 ALUMINUM	6
E	INFO PANEL	ALUM. LASER CUT	1

FINISH NOTES:

- ALL STEEL TO BE BLASTED TO SP-6, THEN POWDER COATED. COLOUR TO BE DETERMINED
- ALL SIGN FASTENERS TO BE ALUMINUM STUD WELDED TO BACKSIDE w/ TAMPER RESIST NUT & WASHER
- CONCRETE ANCHORS TO BE HOT DIP GALVANIZED (HDG)

SAMPLE SUBMISSIONS:

- INFO PANEL - ELECTRONIC PROOF, CONTENT & GRAPHICS SUPPLIED BY OTHERS
- STEEL - ELECTRONIC PROOF, INCLUDING TEXT CUT OUT
- POWDER COATING - COLOUR CHIP FROM MANUFACTURER

STEEL NOTES:

- STEEL MEMBERS TO BE AS FOLLOWS:
 HSS = CSA G40.21 350W, CLASS C
 PLATE = CSA G40.21 300W
- ALL WELDING TO BE COMPLETED BY CWB WELDERS CERTIFIED TO CSA W47.2-11 & WELDING SHALL CONFORM TO CSA W59.1-13
- MINIMUM WELD SIZE TO BE 6mm FULL PEN WELD ALL AROUND UNLESS NOTED OTHERWISE ON THE DRAWINGS. GRIND SMOOTH WHERE EXPOSED

SHOP DRAWING SUBMITTAL REVIEW

Ben Hellinga
 2021/04/15
 groundcured

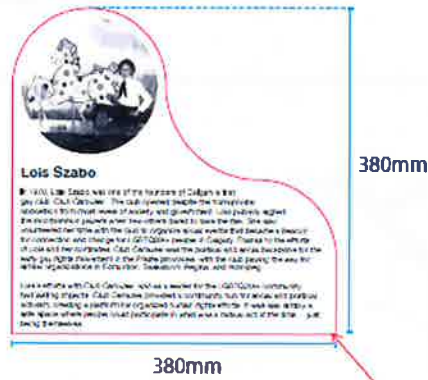
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TITLE NJ W PARK SPACE IN BLUE LINE PLAQUE MOUNT

DRAWN BY: JSM REV: 0 APRIL 14, 2021 SCALE: NTS

PAGE 1 OF 1

TEXT



add 5mm of white space to bottom of the plaque - making the height 385mm total

Plaque printed to .063 white aluminum

Cut to Custom Shape

Coated with automotive Clear Coat

Plaque inset approximately 10mm from edge of sign

SHOP DRAWING/SUBMITTAL REVIEW	
<input type="checkbox"/> Approved	<input checked="" type="checkbox"/> Approved with changes noted
<input type="checkbox"/> Revise & Resubmit	<input type="checkbox"/> Rejected
<p>Submit for review for design conformity and permit conformance to contract documents only. The contractor is responsible for confirming and coordinating all job site for historical, geotechnical, quality, labor safety, processes and technicals of construction. Coordination of their work with other trades and/or compliance with contract documents.</p>	
By:	Ben Hettinga
Date:	21.04.18